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Integrity in Automotive Industry By C. Courbon, F. Valiorgue, C. Claudin, M. Jacquier, F. Dumont and J. Rech Cite

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The combinations of these factors including high temperature, metallurgical alternations and plastic deformations, rather than the residual stress alone affect surface topography and surface integrity. Influence of Machined Workpiece Surface Integrity on ... Sharman et al. (2006) describe that tool wear has the largest influence on surface integrity.

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up part following by an acceptable surface integrity. Even with the fixed parameters, perturbations can occur during the process and may have a direct impact over the metallurgical quality through the apparition of anomalies, which could reduce the calculated fatigue life.

Identification of influent factors on surface integrity in

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This paper proposes an experimental study covering the influence of three superfinishing processes on surface integrity of a SAE 5120 steel: belt-finishing, ball burnishing and mass-finishing.

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Surface integrity (SI) reveals the influence of surface properties and condition upon which materials are likely to perform. It has long been known that the method of surface finishing and the complex combination of surface roughness, residual stress, cold work, and even phase transformations strongly influence the service behavior of manufactured parts as fatigue and stress corrosion.

Surface Integrity – Definition and Importance in ...

Surface finish is one of the most relevant aspects of machining operations, since it is one of the principle methods to assess quality. Also, surface finish influences mechanical properties such as fatigue behavior, wear,

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corrosion, etc.

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