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Rebuild #1 - Timing Cover and  
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Rod Torque 45-50 ft.lbs. Main Cap  
Torque 90-100 ft. lb. Crankshaft End-  
play .001" - .015" Cylinder Head  
Torque: Lightly lubricate all types of  
Cylinder Head Cap Screws/Nuts for  
this application with clean SAE 30  
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The G188D four-cylinder was a

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relatively new engine when it first appeared in the 430. It was an oversquare, wet-sleeve, five-main, direct-injected engine. It made about 43 flywheel horsepower in early 430 models, but later versions upped the engine speed from 1,750 to 1,900 and later 2,100 rpm, increasing power to about 50 hp.

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